



Date: Tuesday, 06/02/2007 8:52:11 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 30666
 Estimate Number : 10997
 P.O. Number : N/A
 This Issue : 06/02/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : MACHINED PARTS
 Previous Run : 29327
 Written By : 
 Checked & Approved By : 
 Comment : Est. B02.11.28 Reformat KJ

Drawing Name : 350 SKIDTUBE EXTRUSION (BENT)

Part Number : D26003BENT
 Drawing Number : D2600 D1/D2750 D
 Project Number : N/A
 Drawing Revision : D1/D
 Material : N/A
 Date : 19/02/2007

Qty:  Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D26003120 Extrusion Round 3" 350



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)


Extrusion Bent

Pick:

Qty	Part Number	Description
1	D2600-3	Extrusion

Batch

~~12345678~~
 B 26205 x 38

 7-2-6

2.0 BENDING BENDING MACHINE



Comment: BENDING MACHINE

Deburr one end of extrusion

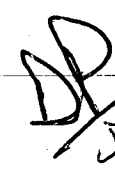
Drill #30 pilot holes using DT8689

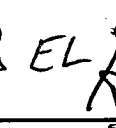
Open holes to 5/16" and deburr

Bend using CNC bending machine as per program 2750.C and Folio FT003.

Use 5/16 locator pin on buggy "A".

Check fit to Jig DT8150

 7-2-6 (38)

EL  7-3-5

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect work to Step 6 Ensure fit to Jig DT8150

BE 07-03-21

(38)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

BE 07-03-21

(38)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: FD Date: 07/03/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 06/02/2007 8:52:11 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE EXTRUSION (BENT)

Job Number: 30666

Part Number: D26003BENT

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

38
2 07/03/03

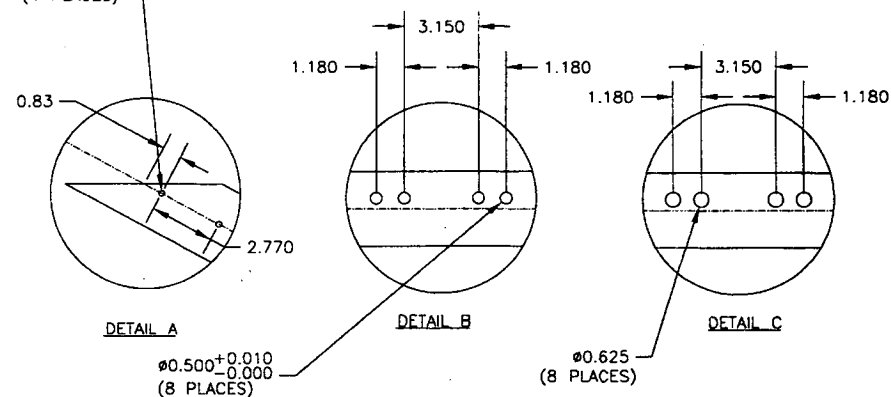
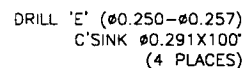
Job Completion



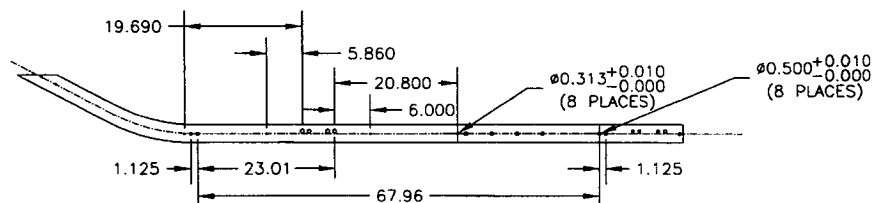
07/03/03

SS warplates

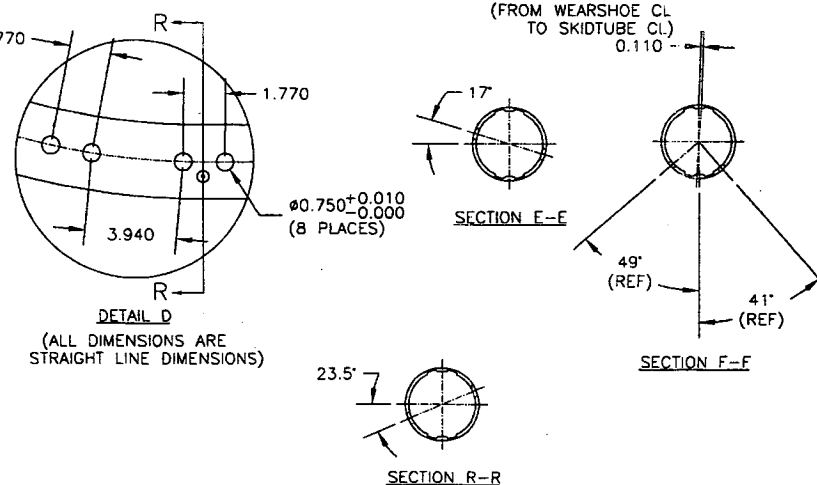
RELEASED
06-02-07



- DRILL 'E' (00.250-00.257) WEARSHOE HOLES
USING DRILL TEMPLATE DT8108-1
PER SECTION F-F (42 PLACES). 1.770
USE DT8108-2 FOR D2750-2.
C'SINK 00.391x100" WEARSHOE HOLES
(38 PLACES)
DO NOT CINK D3488-041/-042 HOLES



D2750-3 LH SKIDTUBE (SHOWN)
D2750-4 RH SKIDTUBE (OPPOSITE)
 D2750-3/-4 AND D2750-1/-2 HAVE THE SAME SADDLE AND
 GROUND HANDLING HOLES



DART DART AEROSPACE USA, INC.
PORT WADLOCK, MA

REV. D
SHEET 3 OF 5

SCALE
1:20